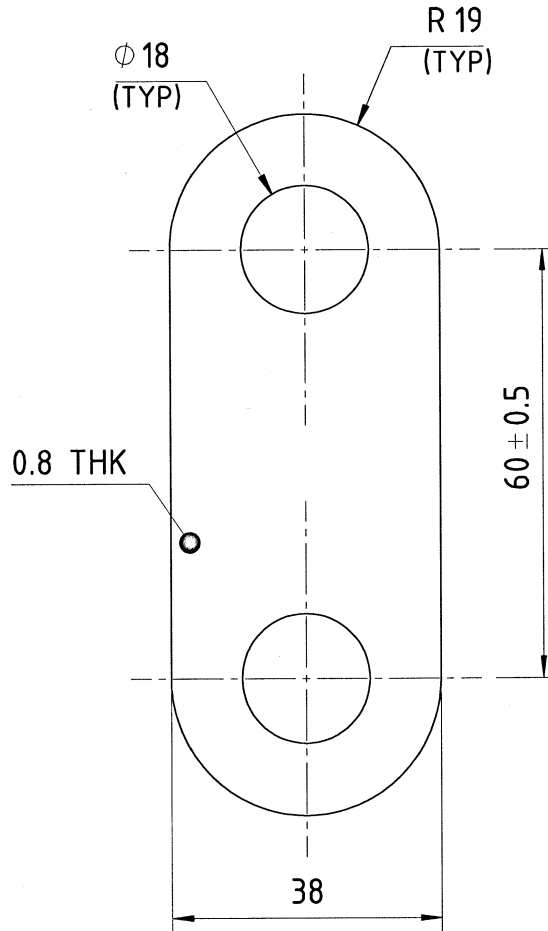


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1		2			3			4		
MACHINING DEVIATIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315 - 1000	1000 - 2000	2000 - 4000	> 4000	
FOR LINEAR DIMENSIONS	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO/PILOT/PRODUCTION				
QUALITY OF WELD JOINTS REF. RD-230 MEDIUM										



NOTE:

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86
& CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

UN CONTROLLED COPY

C100603080		98x38x0.8THK		IS:513-94,Gr-0	
SL NO.	QTY	DRG. / STOCK NO.	DESCRIPTION	SIZE	COMPANY STD / IS.STD
DETAIL PARTS					
MATERIAL					
PRODUCT					
SG-METRO BOGIE					
SURFACE TREATMENT					
REVISED & REDRAWN ECN: 5550000226		20.06.12	DB	MS	KP
NOTES UPDATED ECN: 5550000062		20.06.12	DB	MS	KP
APPROVED		MS		CHECKED	
DRAWN		VSE		REF DRG	
SCALE		1:1		SHEET	
1:1		1/1		Wt (Kg)	
4		555-83101		555	
ALT		CHANGES/ECN NO.		DATE	
BY		CKD		APP	
QTY		NEXT ASSEMBLY		MODEL	
TITLE		DRG No.		ALT	
WASHER, LOCKING		555-83255		2	



BEML LIMITED
TD, BANGALORE COMPLEX
BANGALORE 560 075

SURFACE
ROUGHNESS